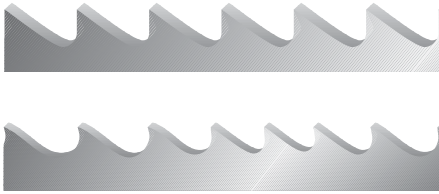


TOOTH



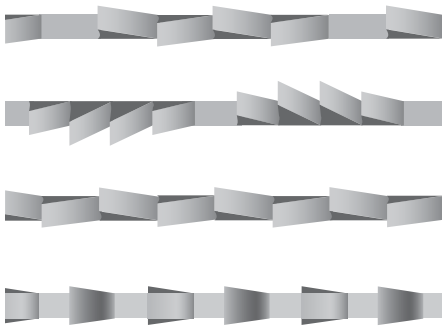
CONSTANT PITCH

All teeth on the blade have uniform spacing, gullet depth and rake angle throughout the full length. Typically for general purpose cutting. Identified by one pitch number.

VARIABLE PITCH

Size of tooth and depth of gullet varies to substantially reduce noise levels and vibrations. Cuts all structurals, tubing and solids smoothly and quickly. Identified by two pitch numbers.

SETS



RAKER SET

A recurring sequence of teeth set left and right, followed by one tooth unset. Frequency of unset teeth on variable pitch blades varies depends on the tooth configurations.

WAVY SET

Groups of teeth set to each side of the blade, with varying amounts of set in a controlled pattern.

ALTERNATE SET

A recurring sequence of teeth set alternately left and right.

TRAPEZOIDAL

Special carbide cylinder welded in the tooth edge, being slightly thicker than the blade, and triple chip grind.

