








	Constant Pitch	Variable Pitch	
 <p>INTENSS</p>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Aggressive positive rake (up to 12°). Use for high production cutting of solids or heavy wall profiles. M-42 high speed edge with 8% cobalt.
 <p>INTENSS PRO-VTH</p>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Positive rake (up to 12°) product with a patented surging cutting action. Use with nickel alloys, stainless steels, and heat treated steels (up to HRc 45).
 <p>VERSATIX MP</p>	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Computer designed product with a resultant robust positive rake tooth aimed specifically for intercept cuts on beams, channels, and tubes. Works well for all general cutting. M-42 - 8% cobalt teeth.
 <p>REGULAR</p>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	A standard 0° rake tooth form good for general and light duty cutting applications.
 <p>HOOK</p>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	A 10° rake angle available in the carbon line. Good for fast cutting of hardwoods and nonferrous materials.
 <p>SKIP</p>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	0° rake tooth with expanded gullet area. Works well in soft woods, nonferrous and non-metallics.
 <p>ADVANZ FS & TS (Carbide Tipped)</p>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	CNC ground triple chip tooth form. Excellent for high production rates on hard metallic and abrasive non-metallics. Advanz™ FS is for shock, foundry applications. Advanz™ TS is for heat treated, difficult to machine materials.