

WELDED-TO-LENGTH PORTABLE BAND SAW BLADES

BAND SAW BLADES for PORTABLE BAND SAW MACHINES

Starrett offers stock availability of five different types of welded-to-length saws that fit the industry's most popular portable band saw machines. Blades are ready for use and packaged in three per cardboard sleeve (some available in 100-piece box).

Univerz (Replaces bi-metal unique®)

New, exclusive process increases the weld area of high speed steel tooth edge for faster cuts and increased blade life.

Intenss PRO-DIE (Replaces Die Pro bi-metal unique®)

Long time industry-standard bi-metal blade cuts a broad range of materials including stainless steels, tool steels and exotic alloys.

Duratec PH (Replaces Premium Hard-Back)

A high carbon steel design delivers excellent cut rates on low alloy, nonferrous metals.

Duratec FB (Replaces Flex-Back)

This is an economic general purpose alternative that provides low cost cutting and excellent overall value.

Advanz CG (Replaces Carbide Grit)

Available in both gulleted and continuous tooth types, these blades are an effective tool on most hard and abrasive materials that can't be cut efficiently with conventional blade designs. Two grit sizes are available, Medium and Medium Coarse.

Welded-to-Length Portable Band Saw Blades for Portable Band Saw Machines



Band Saw Blade Dimensions Length x Width x Thickness Feet/Inches and cm/mm	Flts Machine Models	TPI Pitch & Rake*	Blade Type							
			Univerz		Intenss PRO-DIE		Duratec PH		Duratec FB	
			Catalog No.	EDP No.	Catalog No.	EDP No.	Catalog No.	EDP No.	Catalog No.	EDP No.
3' 8-7/8" (44-7/8") x 1/2" x .020" 114cm x 13mm x 0.050 mm (3 blades per sleeve)	Black & Decker,	10/S	BM10	14600	-	-	PR10	11156	HE10	10338
	DeWalt, Greenlee,	14/S	BM14	14601	CBM14	19412	PR14	11157	HE14	10340
	Makita, Milwaukee,	18/W	BM18	14602	CBM18	19413	PR18	11158	HE18	10341
	Porter-Cable,	24/W	BM24	14603	CBM24	19414	PR24	11159	HE24	10343
	Ridgid, Skil	10-14/S	BM1014	15708	CBM1014	19415	-	-	-	-
	Rockwell & Unitec	14-18/W	BM1418	16088	CBM1418	19416	-	-	-	-
3' 8-7/8" (44-7/8") x 1/2" x .020" 114cm x 13mm x 0.050 mm (Bulk packed 100 blades per box)	Black & Decker,	10/S	BM10B	16948	-	-	-	-	-	-
	DeWalt, Greenlee,	14/S	BM14B	16949	CBM14B	19639	-	-	-	-
	Makita, Milwaukee,	18/W	BM18B	16950	CBM18B	19640	-	-	-	-
	Porter-Cable	24/W	BM24B	16951	CBM24B	19641	-	-	-	-
	Ridgid, Skil	10-14/S	BM1014B	16952	CBM1014B	19642	-	-	-	-
	Rockwell & Unitec	14-18/W	BM1418B	16953	CBM1418B	19643	-	-	-	-
4' 5-3/4" (53-3/4") x 1/2" x .020" 136.5cm x 13mm x 0.050mm (3 blades per sleeve)	Greenlee, Rockwell & Porter-Cable	10/S	RBM10	14604	-	-	-	-	-	-
		14/S	RBM14	14605	-	-	-	-	-	-
		18/W	RBM18	14606	-	-	-	-	-	-
		24/W	RBM24	14607	-	-	-	-	-	-
		10-14/S	RBM1014	15709	-	-	-	-	-	-
		14-18/W	RBM1418	16089	-	-	-	-	-	-

* S = Straight/ Zero Rake W = Wavy Set/ Zero Rake

WELDED-TO-LENGTH PORTABLE BAND SAW BLADES

Advanz CG Welded-to-Length Band Saw Blades for Portable Band Saw Machines (1 blade per sleeve)



Band Saw Blade Dimensions Length x Width x Thickness Feet/Inches and cm/mm	Fits Machine Models	Tooth Type	Grit Size			
			Medium Catalog No.	Medium EDP No.	Medium Coarse Catalog No.	Medium Coarse EDP No.
3' 8-7/8" (44-7/8") x 1/2" x .020" 114cm x 13mm x 0.050mm	Black & Decker, DeWalt,	Gulleted	CG4GM	19956	CG4GMC	19957
	Greenlee, Makita, Milwaukee, Porter-Cable, Ridgid, Skil, Rockwell & Unitec	Continuous	CG4CM	19954	CG4CMC	19955
4' 5-3/4"(53-3/4") x 1/2" x .020" 136.5cm x 13mm x 0.050mm	Greenlee,	Gulleted	CG5GM	19960	CG5GMC	19961
	Rockwell & Porter-Cable	Continuous	CG5CM	19958	CG5CMC	19959



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